

APICAL
INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO. 01924

DWG NO. 41228-305-005

REV: B

PREPARED
BY D.BARKER

DATE: 08/28/07

EFFECT ON DWG
 INC. UNINC.

DWG TITLE: INSTL. AFT LUG CAVITY

APPROVED BY:

ENGR

MFG

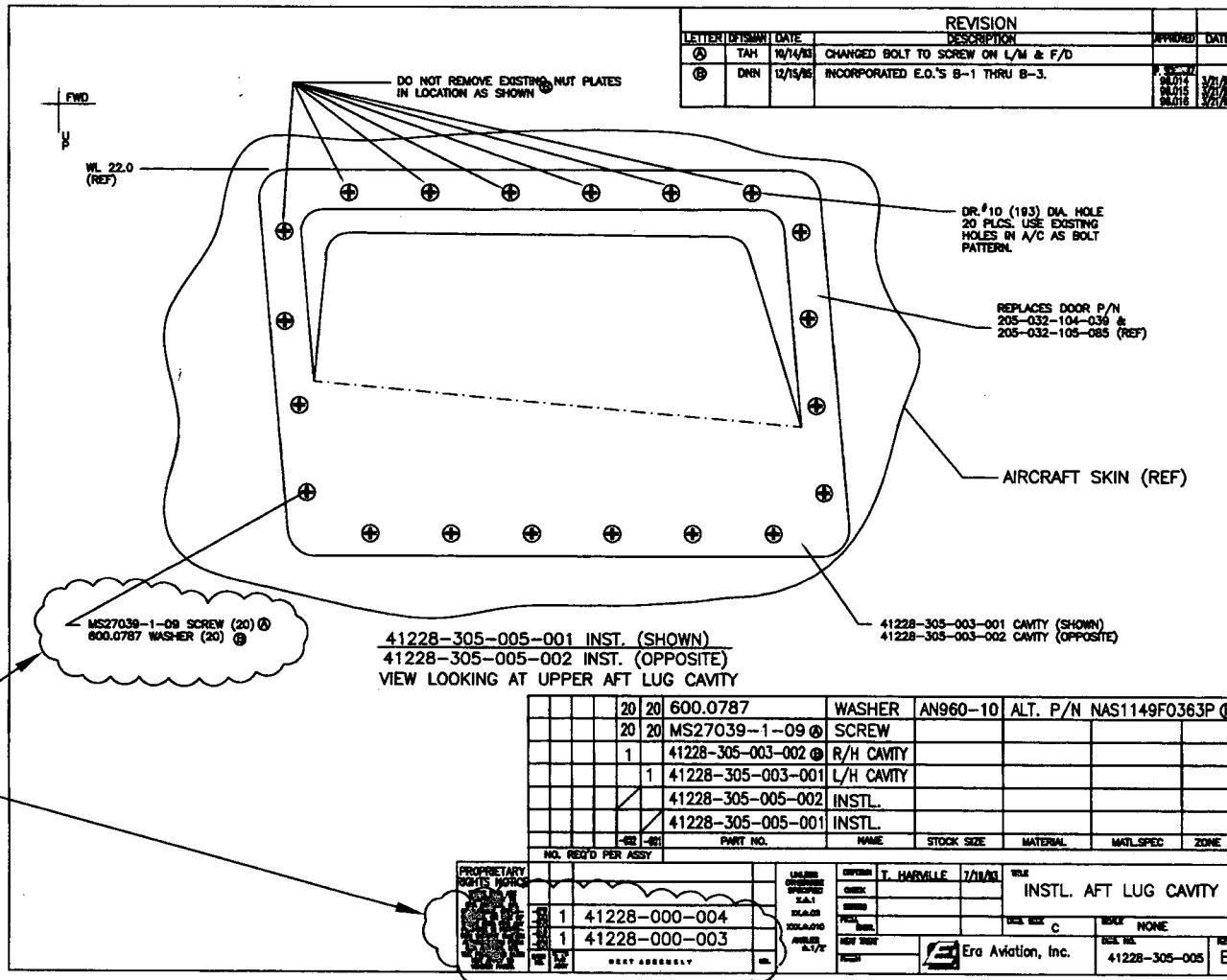
QC

EFF' CURRENT ORDER

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: UPDATED PARTS LIST AND NEXT ASSEMBLY BLOCK

SHEET 1 IS:



CONTROL COPY
ISSUED DATE

SEP 04 2007

F/N	TC	PART NUMBER	QTY	NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE
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DOCUMENTS EFFECTED:

MDL INSTALL INSTRUC ICA BOM

CHANGE CATEGORY
 MAJOR MINOR

DER REVIEW REQUIRED
 YES NO

				REVISION				
LETTER	DRFTSMN	DATE	DESCRIPTION			APPROVED	DATE	
(A)	TAH	10/14/93	CHANGED BOLT TO SCREW ON L/M & F/D			P. SCHWARTZ		
(B)	DNN	12/15/95	INCORPORATED E.O.'S B-1 THRU B-3.			96.014 96.015 96.016	3/21/96 3/21/96 3/21/96	

DO NOT REMOVE EXISTING NUT PLATES IN LOCATION AS SHOWN (B)

FWD

UP

WL 22.0 (REF)

DR. #10 (193) DIA. HOLE 20 PLCS. USE EXISTING HOLES IN A/C AS BOLT PATTERN.

REPLACES DOOR P/N 205-032-104-039 & 205-032-105-085 (REF)

AIRCRAFT SKIN (REF)

UNINCORPORATED ECN(s)

01924

41228-305-005-001 INST. (SHOWN)
 41228-305-005-002 INST. (OPPOSITE)
 VIEW LOOKING AT UPPER AFT LUG CAVITY

MS27039-1-09 SCREW (20) (A)
 AN960-10 WASHER (20) (B)

41228-305-003-001 CAVITY (SHOWN)
 41228-305-003-002 CAVITY (OPPOSITE)

20	20	AN960-10	WASHER	ALT. P/N	NAS1149F0363P (B)
20	20	MS27039-1-09 (A)	SCREW		
1		41228-305-003-002 (B)	R/H CAVITY		
	1	41228-305-003-001	L/H CAVITY		
		41228-305-005-002	INSTL.		
		41228-305-005-001	INSTL.		
-002	-001	PART NO.	NAME	STOCK SIZE	MATERIAL
NO. REQ'D PER ASSY					MATL.SPEC
					ZONE

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UNLESS OTHERWISE SPECIFIED	DRFTSMN	T. HARVILLE	7/19/93	TITLE INSTL. AFT LUG CAVITY
X.±.1	CHECK			
XX.±.03	STRESS			
XXX.±.010	PROJ. ENGR.			
ANGLES ±.1/2	HEAT TREAT	C	SCALE NONE	
	FINISH	Era Aviation, Inc.	DWG. NO. 41228-305-005	

DASH NO. RECD PER ASSY NEXT ASSEMBLY MDL REV. B